Observations are made in [5] on the temperature of nepheline cake grains in the drum of a laboratory apparatus. The pyrometers were directed at the upper and lower edges of the layer surface. The source of irradiation was on the drum axis. The temperature radings were explicitly exaggerated. Computations we made do not have sufficient accuracy primarily because of the rough estimate for the mean time of exposure of particles in complicated motion. Nevertheless, it can be concluded that a noticeable, although not very substantial reduction in the heat flux is obtained.

NOTATION

 a_0 , effective thermal diffusivity coefficient, $m^2/\sec; \varepsilon$ and \bar{a} , reduced values of the emissivity and absorptivity of the furnace space; λ_e , effective heat-conduction coefficient, $W/(m \cdot K)$; c_m , specific heat of the body, $J/(kg \cdot K)$; ρ , body density taking account of its porosity, kg/m^3 ; T and T_e, actual and equivalent, from (4), temperatures of the furnace medium; T₀, body surface temperature, ${}^{\circ}K$; Δ_m , depth of body heating from (1); Δ_* , characteristic dimension of the body being heated, m; τ and τ_0 , running and total exposure time, sec; q, heat-flux density on the body surface, W/m^2 ; α_c , convective heat-transfer coefficient, $W/(m^2 \cdot K)$; ×, $W \cdot \sec^{1/2}/(m^2 \cdot K)$; $\sigma = 5.67 \cdot 10^{-8} W/(m^2 \cdot K^4)$. $u = \tau/\tau_0$; $b = \sqrt[4]{\varepsilon/a}$; $\beta = T_0/(bT_e)$; $D = \sqrt{Fo}/Bo} = \overline{\varepsilon\sigma}T_e^3 \sqrt{\tau_0}/(bx)$; Fo = $a_0\tau/\Delta_*^2$; $Bo_e = b\lambda_e/(\overline{\varepsilon\sigma}T_e^3 \Delta_*)$; $\theta = (T_0 - T_{0m})/(bT_e - T_{0m})$; $\beta_* \equiv \beta|_{T_0max}$.

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DETERMINATION OF GENERALIZED ANGULAR COEFFICIENTS WITH CONSIDERATION

OF SELECTIVITY IN ABSORPTION BY THE MEDIUM

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Generalized angular coefficients are calculated with consideration of selectivity in absorption by the medium which consists of gaseous CO_2 and H_2O .

In many technological devices which use natural fuels as an energy source radiant heat exchange is determined to a significant degree by the radiating properties of the gases CO_2 and H_2O . As many studies [1-5] have shown, these gases emit and absorb radiation with significant selectivity. However, consideration of selectivity in heat-exchange calculations for a system of bodies is an extremely difficult problem, because of lack of knowledge of the dependence of the absorption coefficient of mixtures of these gases k on frequency v and c due to problems of a purely computational character. As a rule, technical calculations employ a selective-gray approximation, dividing the entire spectrum of thermal radiation into absorbing and nonabsorbing bands. However, such a method leads to a significant increase in the volume of calculations due to the increase in the number of zonal equations. Below we will demonstrate how selective absorption of the gaseous medium can be considered by calculating generalized angular coefficients.

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In deriving the basic relationships we make use of the physical meaning of the angular coefficient. According to [6] the angular coefficient is the ratio of the portion of the radiant flux incident on the irradiated surface to the value of the hemispherical radiation of the surface.

We will assume the radiation to be isotropic, the absorbing medium, homogeneous, and the spectral density of the surface radiation $E^{\lambda} = \varepsilon^{\lambda} E_{0}^{\lambda}$, W/m^{2} , and the gas absorption coefficient k_{λ} , m^{-1} ($m^{-1} \cdot atm^{-1}$) known.

The amount of energy which a surface element dF_i radiates in all directions is:

$$dQ_{di}^{\lambda} = E_{\text{ef},i}^{\lambda} dF_{i} = \varepsilon_{i}^{\lambda} E_{0} dF_{i}.$$
⁽¹⁾

Integrating over the entire spectrum, we obtain

$$dQ_{di} = \int_{0}^{\infty} \varepsilon_{i}^{\lambda} E_{0i}^{\lambda} d\lambda, \qquad (2)$$

where

$$E_{0i}^{\lambda}d\lambda = \frac{c_1\lambda^{-5}d\lambda}{\exp\left(c_2/\lambda T\right) - 1}$$

In the case of a gray surface $(\epsilon_i^{\lambda} = \epsilon_i)$

$$dQ_{di} = \varepsilon_i \int_0^\infty E_{0i}^\lambda d\lambda dF_i = \varepsilon_i \sigma_0 T_i^4 dF_i.$$
(3)

The amount of energy incident on an element dFk:

$$d^{2}Q_{di,dk}^{\lambda} = \varepsilon_{i}^{\lambda} \frac{E_{0i}^{\lambda}}{\pi} \exp\left(-k_{\lambda}r\right) \cos \vartheta_{i} d\omega, \qquad (4)$$

where $d\omega = dF_k \cos \vartheta_k/r^2$ is the element of solid angle over which the elementary area dFk is visible from the center of the elementary area dFi.

Thus,

$$d^{3}Q_{di,dk} = \frac{1}{\pi r^{2}} \cos \vartheta_{i} \cos \vartheta_{k} \varepsilon_{i}^{\lambda} E_{0i}^{\lambda} \exp\left(-k_{\lambda} r\right) dF_{i} dF_{k}.$$
(5)

Integrating over the entire spectrum, we obtain

$$d^{2}Q_{di,dk} = \int_{0}^{\infty} \frac{1}{\pi r^{2}} \cos \vartheta_{i} \cos \vartheta_{k} \varepsilon_{i}^{\lambda} E_{\vartheta_{i}}^{\lambda} \exp(-k_{\lambda} r) dF_{i} dF_{k} d\lambda =$$

$$= \frac{1}{\pi r^{2}} \cos \vartheta_{i} \cos \vartheta_{k} dF_{i} dF_{k} \int_{0}^{\infty} \varepsilon_{i}^{\lambda} E_{\vartheta_{i}}^{\lambda} \exp(-k_{\lambda} r) d\lambda.$$
(6)

Thus:

$$\psi_{di,dk} = \frac{d^2 Q_{di,dk}}{dQ_{di}} = \frac{\cos \vartheta_i \cos \vartheta_k}{\pi r^2} dF_k \times \frac{\int\limits_{0}^{\infty} \varepsilon_i^{\lambda} E_{0i}^{\lambda} \exp\left(-k_{\lambda} r\right) d\lambda}{\int\limits_{0}^{\infty} \varepsilon_i^{\lambda} E_{0i}^{\lambda} d\lambda}$$
(7)

For a gray surface

$$\psi_{d_i,d_k} = \frac{\cos \vartheta_i \cos \vartheta_k}{\pi r^2 \sigma_0 T_i^4} dF_k \int_0^\infty E_{0i}^\lambda \exp\left(-k_\lambda r\right) d\lambda.$$
(8)

Similarly,

$$\psi_{di,h} = \frac{1}{\pi\sigma_0 T_i^4} \int_{F_k} \frac{\cos\vartheta_i \cos\vartheta_k}{r^2} \int_0^\infty E_{0i}^\lambda \exp\left(-k_\lambda r\right) d\lambda dF_k \tag{9}$$

and

$$\psi_{i,k} = \frac{1}{\pi F_i \sigma_0 T_i^4} \int_{F_i} \int_{F_k} \frac{\cos \vartheta_i \cos \vartheta_k}{r^2} \times \\ \times \int_0^{\infty} E_{0i}^{\lambda} \exp\left(-k_{\lambda} r\right) d\lambda dF_i dF_k.$$
(10)

In the case of a gray gas $(k_{\lambda} = k)$ the expressions for determination of generalized angular coefficients for cylindrical surfaces take on the form [7]

$$\psi_{di,k} = \frac{1}{\pi} \int_{-\pi/2}^{\pi/2} \int_{\beta_1}^{\beta_2} \exp\left(-kr\right) \cos\beta \cos^2\vartheta d\beta d\vartheta.$$
(11)

For a gray surface and a selectively absorbent gas

$$\psi_{di,k} = \frac{c_1}{\pi \sigma_0 T^4} \int_{0.75 \cdot 10^{-4}}^{40 \cdot 10^{-4}} \frac{\lambda^{-5}}{\exp(c_2/\lambda T) - 1} \times \\ \times \int_{-\pi/2}^{\pi/2} \int_{\beta_1}^{\beta_2} \exp(-k_\lambda r) \cos\beta \cos^2\vartheta d\beta d\vartheta d\lambda.$$
(12)

Angular coefficients were calculated with Eq. (12) for the radiation from an elementary area onto a plane surface parallel to the area. In this case [8]

$$r = \frac{h}{\cos\beta\cos\vartheta}$$
, $\beta_1 = -\pi/2$, $\beta_2 = \pi/2$.

The distance between the areas h were chosen equal to 0.5 m. To approximate the dependence of the medium's absorption coefficient on wavelength the two-parameter model of Schack [1] and Penner [2], and the three-parameter model of Edwards [3] were used, and calculations were also performed for the gray model using the expressions of Mitor and Gurvich [9]. The net absorption coefficient of the medium was calculated with the expression

$$k_{\lambda} = k_{\rm CO_2}^{\lambda} p_{\rm CO_2} + k_{\rm H_2O}^{\lambda} p_{\rm H_2O} \,. \tag{13}$$

Characteristic gas absorption bands are presented in Tables 1 and 2. In constructing the tables, aside from the references cited above, data from [10] were used.

In the calculations using the technique of [1] for each gas outside the absorption band k, is equal to zero, while within the band it increases linearly from zero to k_{λ} at the midpoint of the band and then decreases linearly to zero.

For the case of the effective bandwidth approximation [2] in each absorption band $k_{\rm CO_2}^{\lambda}$ and $k_{\rm H_2O}^{\lambda}$ were defined as $\overline{\alpha}/\Delta\omega$, while outside (in nonabsorbing bands) $k_{\rm H_2O}^{\lambda}$ and $k_{\rm CO_2}^{\lambda}$ were equal to zero.

TABLE	l. Cha	iracteri	tstic CO ₂ Radiation Bar	nds			
Band number	Refer- ence	Band, µm	Lower limit, cm ¹	Center, cm ¹	Upper limit, cm ⁻¹	I sa ηγ	Absorption coeff., [1]- $k\lambda$, m ⁻¹ .atm ⁻¹ , [2] $\breve{\alpha}$, cm ⁻² .atm ⁻¹
-	[1]	15	580	299	783		32
	[2, 3]	13	$667-\Delta\omega/2$	667	667+∆∞/2	$\Delta \omega = 300 (T/273)^{1/2}$	$179, 3\frac{300}{T}$
2	[3]	10,4	849	960	1013		
3	[3]	9,4	1013	1060	1141	-	
	[1]	4,3	$[4, 3-0, 2(1+0, 031 \times 10^{-1})]$	2350	$[4,3+0,2(1+0,031\times)$		$140 \pm \frac{650 \cdot 10^3}{100}$
4			$\times \frac{7-273}{100} \Big]^{-1} .10^{4}$		$\times \frac{T-2/3}{100} \Big]^{-1} \cdot 10^4$		L
	[2, 3]	4,3	$2350-\Delta\omega/2$	2350	$2350+\Delta\omega/2$	$\Delta \omega = 49 + 396(0,001 T)^{1/2}$	$2706 \frac{300}{T}$
сı		2,7	$egin{array}{l} [2,7-0,135(1+0,026 imes)\ imes rac{T-273}{100} iggr) \end{bmatrix}^{-1} \cdot 10^4$	3715	$egin{array}{l} [2,7+0,135(1+0,026 imes)\ imes rac{7-273}{100} iggr)^{-1}.10^4 \end{array}$		$\frac{1}{T}$
	[2, 3]	2,7	$3715-\Delta\omega/2$	3715	3715+Δω/2	$\Delta \omega = 41 + 407(0,001T)^{1/2}$	179,3

TABLE 2	. Charact	eristic l	H ₂ O Radiation Ba				
Band number	Reference	Band, µm	Lower limit, cm ⁻¹	Center, cm ⁻¹	Upper limit, cm ⁻¹	Δω vs T	Absorption coeff , [1]-k λ , m ⁻¹ .atm ⁻¹ , [2] $\tilde{\alpha}$, cm ⁻² . atm ⁻¹
_	[1]	12	400	540	833		45
	[2, 3]	10	$1000-\Delta\omega/2$	1000	$1000-\Delta\omega/2$	$\Delta \omega = 385(T/273)^{1/2}$	$64, 2 \frac{300}{T}$
c	[1]	6,65	1180	1500	2083	,	27
N	[2, 3]	6,3	1600—Δω/2	1600	1600- <u> </u> -Δω/2	$\Delta \omega = 256[1 + (T/273)]^{1/2}$	$192,5\frac{300}{T}$
¢		2,75	3058	3636	4460		æ
с. С	[2, 3]	2,7	3750Δω/2	3750	·3750+∆∞/2	$\Delta \omega = 256 [1 + (T/273)]^{1/2}$	$138, 7 \frac{300}{T}$
4	[2]	1,5	6321	6666			$20,59 \frac{300}{T}$
4	[3]	1,87	4620	5320	6200		
2	[3]	1,38	6200	7250	8100		



Fig. 1. Correction coefficient KT vs temperature T, °C: 1) model of [1]; 2) [2]; 3) [3]; I) gray model.

ľA.	BLE	3.	Generalized	Angular	Coefficients
$_{\rm JS}$	Pre	essui	ce		

1110			<i>p</i> _Σ	, atm	
PH20'atm	Model	0,1	0,2	0,4	1,0 ·
0,1	[1] [2] [3] <i>]</i> *	0,374 0,374 0,356 0,382	0,306 0,297 0,286 0,351	0,294 0,282 0,278 0,324	0,288 0,271 0,264 0,279
0,2	[1] [2] [3] <i>I</i>		0,289 0,286 0,274 0,338	0,268 0,260 0,259 0,307	0,256 0,248 0,249 0,257
0,3	[1] [2] [3] <i>I</i>			0,256 0,250 0,254 0,292	$0,238 \\ 0,236 \\ 0,240 \\ 0,237$
0,4	[1] [2] [3] /				0,226 0,228 0,294 0,218
1	-	1	}	· •	

*I, gray model.

The three-parameter absorption model (see [3]) for the bands with oscillatory-rotational structure was considered in detail in [4]. For a complete description of absorption in the band three constants dependent on temperature alone were used. These constants can be found from the tables of [4] with the aid of the function φ , after which the tables are also used to determine the effective width of the band

$$\overline{A}_{\Delta\omega} = \int_{\Delta\omega} \left(1 - \exp\left(-k_{\omega}r\right)\right) d\omega.$$
(14)

Considering the absorption coefficient k_{ω} constant within the limits of the band, we obtain

$$\overline{A}_{\Delta\omega}(r) = (1 - \exp\left(-\overline{k}_{\Delta\omega}r\right)) \Delta\omega,$$

whence

$$\tilde{k}_{\Delta\omega}r = -\ln\left(1 - \frac{\tilde{A}_{\Delta\omega}(r)}{\Delta\omega}\right).$$
(15)

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For the purely rotational 10-µm H_20 band we find the absorption coefficient by Penner's method ($k_{\lambda} = \alpha/\Delta\omega$).

To determine the generalized angular coefficients FORTRAN programs using Eqs. (13), (15) were written. Integrals were calculated by Simpson's rule [11]. The number of steps used for each variable was chosen such that the absolute error of the calculations did not exceed 0.005.

In order to produce this accuracy, 264 steps were required for the integration over wavelength, and eight steps in the integration over angle. The time required to calculate one coefficient on an ES-1022 computer with the two-parameter model was 10-15 min, with 40-50 min required for the three-parameter model.

The basic calculations was performed for $T_0 = 800^{\circ}$ C. To determine $\psi_{di,k}$ at other temperature graphs of the function $K_T = \psi_{di,k}(T)/\psi_{di,k}(T_0) = f(T)$ were constructed (Fig. 1).

It is evident that all the calculation methods produce a temperature dependence of the angular coefficients of the same character, while the absolute values differ by 3-5%. The least accurate dependence is given by Schack's method, which does not consider the change in absorption of H_2O with temperature.

Table 3 presents values of generalized angular coefficients for various values of total pressure $p_{\Sigma} = p_{\text{CO}_2} + p_{\text{H}_20}$ and H_20 pressures calculated at $T_0 = 800^{\circ}\text{C}$. It is obvious that for all calculation variants the values of the generalized angular coefficients decrease with increase in pressure of the absorbing gas; this is in complete agreement with the physical interpretation of thermal radiation absorption by gaseous media. At the same time, the absolute values of the coefficients vary by 10-20%, which can serve as an estimate of the accuracy of calculations by the gray model. Moreover, calculations with the most accurate three-parameter model produce a less intense dependence of the generalized angular coefficients on pressure than calculations by the other methods.

NOTATION

F, area, m^2 ; Q, quantity of energy radiated by elemental area in unit time, W; ϵ , emissivity; λ , wavelength, m; E_0^{λ} , spectral intensity of ideal blackbody radiation, W/m³; σ_0 5.67·10⁻⁸, W/(m²·K⁴); ϑ , angle between normal to area and direction of ray, rad; r, ray pathlength, m; ψ , generalized angular coefficient; $\pi^2 3.141$; T, temperature, °K; p, pressure, N/m²; $\overline{\alpha}$, absorption index, m⁻²·atm⁻¹; ω , wave number, m⁻¹; \overline{A} , effective bandwidth, cm⁻¹; K_T, dimensionless correction coefficient.

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